

Runowo Krajeńskie, 18.08.2017

Appendix No. 3

### **REQUEST FOR QUOTATION NO. 3 FOR A PRESTRESSED WIRE AND STRAND MANUFACTURING LINE WITH INSTALLATION.**

The proceeding is conducted as part of the project titled 'Implementation of manufacture of new generation prestressed wires and strands with higher parameters and new features for special applications' no. POIR.03.02.01-04-0002/16-00.

The Smart Growth Operational Programme for the years 2014-2020, Action 3.2 'Support for the implementation of research and development work results', Sub-action 3.2.1 'Market research'.

The Act of 29 January 2004 on Public Procurement Law - consolidated text of 2013 (Journal of Laws 2013, item 907 as amended) does not apply to this request for quotation. This proceeding is conducted in accordance with the competitiveness principle specified in *the Guidelines on the Eligibility of Expenditures as Part of the European Regional Development Fund, the European Social Fund and the Integrity Fund for the years 2014-2020 and the Guidelines on the Eligibility of Expenditures as Part of the Smart Growth Operational Programme for the years 2014-2020*.

This request for quotation has been published by posting it on [bazakonkurencyjnosci.funduszeuropejskie.gov.pl](http://bazakonkurencyjnosci.funduszeuropejskie.gov.pl)

#### **I. PARTICIPANTS**

##### **PRINCIPAL (ORDERING PARTY):**

SBN RUNOWO Sp. z o.o.  
Runowo Krajeńskie 3A  
89-410 Więcbork  
Phone: +48 52 389 79 28  
Email: [sbn@sbnrunowo.pl](mailto:sbn@sbnrunowo.pl)

##### **PERSON IN CHARGE OF THE TENDER PROCEEDING:**

- Bartosz Nowowiejski, President of the Management Board

#### **II. DESCRIPTION OF THE SUBJECT OF THE ORDER**

The subject of the order is a '**prestressed wire and strand manufacturing line**' with installation in a production hall located in Runowo Krajeńskie at plots no. 32/6 and 32/7 owned by the Principal. The following is to be purchased as part of the project: drawing machines, relaxation unit, auxiliary equipment, laboratory, wire manufacturing line with cutting unit.

**CPV no.: 42000000-6 – Industrial machines**

The project co-financed by the European Fund under the Smart Growth Operational Programme

Technical parameters of the subject of the order:

**1. Drawing machine (line) supporting spools of Ø1120-1400 mm wire, bundle weight 3.5 tonnes**

equipped with:

- horizontal pay-off – Ø900 mm stem, length 7000 mm;
- possible loading of new bundles when the first one is half-used;
- coil pusher, min pushing force of 3 tonnes;
- reverse bender of Ø150 mm rolls, speed above 1.8 m/s, incl. pinch rolls;
- straightening unit, min number of rolls 7+7, min Ø110 mm;
- double head sand belt cleaner – belt drive, two motors of min 7.5 kW each + cyclone (min flow of 3000 m<sup>3</sup>/h);
- rinsing unit with high pressure water rinse nozzle;
- in line phosphate with multi-stage rinsing (min 3 stages);
- salt coating unit + dryer (heaters, min power of 4 kW each + fan of min 2.5 kW);
- wire drawing machine – 9 rotating and static blocks, min Ø 1200 mm, speed of 10 m/s;
- direct cooling of drawing plates;
- vertical spooler: Ø1120-1400 mm flange, bundle weight up to 3.5 tonnes;
- technical documentation and operator's language – Polish;
- CE marking;

including installation and positioning.

**2. Prestressed strand relaxation unit, range of diameters 9.5 mm – 17.8 mm**

equipped with:

- strander of 7-wire strands (6+1) – spools of the following dimensions: outer diameter of 1120 mm / internal diameter of 550 mm, max wire spool weight of 2.5 tonnes, min motor power of 160 kW;
- relaxation unit fitted with two capstans of min Ø2000 mm (min one capstan driven by an electric motor). Additional equipment: pulling force cell, movable induction furnace (3 induction chambers), min power of 650 kW, min length of 4000 mm, operating temperature of 360-420°C, strand cooling tank with a system of spray pipes (min length of 13 m, min flow of 30 m<sup>3</sup>/h);
- double take-up/pay-off – two spools: outer diameter of Ø2500 mm / internal diameter of Ø1200 mm, min pulling force of 400 kg, max speed of 400 m/min;
- spooler + combs for different diameters, max spooling force 400 kg, machine speed 400 m/min;
- technical documentation and operator's language – Polish;
- CE marking;

including installation and positioning.

**3. Auxiliary equipment (equipment necessary to run the manufacturing line)**

- pointing machine;
- butt welder: up to 16 mm (1 pc);
- butt welder: up to 9 mm (3 pcs);
- 1120 mm spools (56 pcs);
- wrapping machine;
- strapping unit;
- 1400 mm spools (20 pcs);
- tilting unit 112-140;
- cable connection for all lines;
- transformer;
- dust extraction;
- technical documentation and operator's language - Polish
- CE marking;

including installation and positioning.

#### **4. Quality control and research and development laboratory**

equipped with:

- relaxation tensile testing machine with software-based data acquisition;
- electromechanical machine for tensile tests on strands and for universal tests;
- tensile testing machine for wire;
- machine for wire bending tests;
- torsion testing machine;
- technical documentation and operator's language - Polish
- CE marking.

#### **5. Wire manufacturing line with cutting unit.**

Wire manufacturing line with cutting unit (a suggested hydraulic drive knife) – max speed of 120 m/min at pressure of 3000 mm bar and 150 m/min at pressure of 5000 mm bar. Line operation direction from right to left. A product (wire) of the following parameters: range of diameters: 3.00 mm – 9.40 mm. Tensile strength above 1870 MPa

equipped with:

- spool pay-off – Ø1400 mm flange, bundle weight of 5 tonnes, electric motor drive, min power of 25kW;
- two wire straightening units (each consisting of 5 rolls) + 2 feeding rolls;
- movable induction furnace – min power of 300 kW, cooling water consumption of 19.5 m<sup>3</sup>/h + transformer + pyrometer;
- cooling tank (min water flow of 10000 l/h)
- two Ø4000 mm pulling capstans, pull of 6000 kg, min motor power of 60 kW;
- four Ø350 mm pinch rolls, min driving motor power of 25 kW;
- technical documentation and operator's language – Polish;
- CE marking;

including installation and positioning.

Order completion site: Runowo Krajeńskie 3A, 89-410 Więcbork

Order completion schedule:

1. Date of commencement of the order – after signing the contract.
2. Date of completion of the order – up to 14 months from the date of signing the contract.

### III. PROCEEDING PARTICIPATION TERMS AND CONDITIONS

**Bidders who are not subject to exclusion from the proceeding may apply for a contract.**

Only entities which are not related with the Principal personally or by equity are authorised to participate in the proceeding. An equity or personal relationship means a mutual relation between the beneficiary and persons authorised to incur liabilities on behalf of the beneficiary or persons carrying out activities on behalf of the beneficiary, related to preparation and completion of the contractor award procedure, and the contractor, including, in particular:

- participation in the company as a partner in a private partnership,
- ownership of at least 5% of shares or stock,
- acting as a member of a supervisory or governing authority, agent, proxy;
- remaining in matrimony, consanguinity or affinity in direct line, consanguinity or affinity in indirect line up to the second degree, or being related due to adoption, legal custody or guardianship;
- remaining in such legal and actual relationship with the contractor that may raise reasonable doubt as to the impartiality of such persons.

### IV. QUOTATION ASSESSMENT CRITERIA:

1. All quotations not subject to refusal shall be assessed on the basis of the following criteria:

a) Net price including:	40 pts
b) Guarantee	10 pts
c) Service response time	30 pts
d) Lead time	20 pts

The scoring for individual categories shall be calculated as per below formula:

For the criteria of the price, service response time, lead time:

$$\text{Number of points} = \frac{\text{the best quotation in the category}}{n \text{ quotation}} \times \text{number of points in the category}$$

For the guarantee criterion:

$$\text{Number of points} = \frac{\text{the best quotation in the category}}{n \text{ category}} \times \text{number of points in the category}$$

2. A quotation of a contractor with the highest number of points as per the above scoring system shall be deemed the best.

Entities interested in the tender proceeding may obtain all essential information on the contract award procedure and technical requirements by phone: +48 52 389 79 28, by email: [sbn@sbnrunowo.pl](mailto:sbn@sbnrunowo.pl) and at the registered office of the ordering party at office hours.

#### V. PLACE AND METHOD OF QUOTATION SUBMISSION:

1. The Principal accepts submission of tender documents:
  - in an electronic form (non-editable PDF and JPG files) sent by email to: [sbn@sbnrunowo.pl](mailto:sbn@sbnrunowo.pl),
  - by fax to +48 52 389 79 28,
  - by mail,
  - documentation can also be delivered personally to: ul. Runowo Krajeńskie 3A, 89-410 Więcbork.
2. A quotation should be prepared on the quotation form and have all required boxes completed.
3. Quotations can be submitted from 18/08/2017 to 19/09/2017 by 10:00 am.
4. Quotations will be assessed within 14 days from the date of completion of the tender proceeding. Bidders will be notified of the results by mail, email or phone within 7 days from the date of assessment. Quotations submitted after the specified date will not be considered.
5. **The submission deadline expires on 19/09/2017 at 10:00 am.**
6. A bidder is not authorised to withdraw a quotation to make changes after expiry of the submission deadline.
7. **The quotation validity period is 90 days.**

#### Principles applied to bidders when preparing and submitting a final quotation:

1. A bidder is entitled to send a written message (email) to the person responsible for the tender proceeding (section 1) to explain issues concerning a request for quotation.
2. The person responsible for the tender proceeding shall provide the bidder with explanations in writing (email) without delay.
3. The Ordering Party may modify or supplement the content of documents constituting a request for quotation. Each change introduced by the Ordering Party shall become an integral part of the request for quotation and be delivered to all Bidders.
4. The Ordering Party may extend the quotation submission period specified in the request for quotation.

5. Unit prices determined by the bidder shall be fixed for the contract validity period and not be subject to any modification.

## **VI. CONTRACT CONCLUSION**

1. The Ordering Party shall award the contract to a Bidder whose quotation meets the requirements specified in the request for quotation and is found the most favourable by the Principal.
2. The Ordering Party is not obliged to award the contract to any Bidder.
3. The quotation shall be deemed accepted after signing the contract only.
4. The Ordering Party shall inform the selected Bidder that his quotation was chosen in order to sign the contract.

## **VII. ADDITIONAL INFORMATION**

1. The Ordering Party reserves the right to extend the quotation submission period, close the proceeding without selecting a quotation or cancel the proceeding without stating the reason. In such a case, Bidders are not entitled to pursue any claims against the Ordering Party if the latter uses either of the above rights. In this respect, contractors waive any claims they may be entitled to.
2. The Ordering Party shall not accept partial quotations.
3. The Ordering Party shall not accept variant quotations.
4. A request for quotation does not constitute a quotation pursuant to Art. 66 of the Civil Code and does not constitute a basis for contract conclusion claims.
5. Participation of subcontractors in the order requires Ordering Party's consent.
6. The request for quotation with all appendices thereto constitutes an integral part of the quotation.
7. The price quotation should include net prices, i.e. excluding VAT, and designation of the currency (a foreign currency amount shall be converted according to the average exchange rate of the National Bank of Poland as of the date of the award selection protocol).
8. Warranty conditions for all line elements
9. The price quotation should be signed by the contractor or an authorised representative of the same.
10. Time for service reaction means real failure removal.
11. The request is not presented as part of the public procurement law. Assessment of quotation made by a committee appointed for this purpose is final. Submission of a quotation means acceptance of the above principles and confirmation that the Bidder meets all terms and conditions of the participation in the proceedings.

## **IX. CONTRACT CHANGE TERMS AND CONDITIONS**

1. The Ordering Party provides for a possibility to make changes in the contract in the event the applicable law is amended to the extent affecting delivery of the subject matter of the contract.

2. The Ordering Party shall accept minor changes in contractual provisions, provided that the original contractual provision prove impossible to be applied due to the nature of the completion of the subject of the order.
3. The Ordering Party provides for a possibility to make changes in the provisions of the contract with respect to the content of the quotation on the basis of which the contractor was selected.
4. The ordering party provides for a possibility to introduce changes of the provisions to the contract with respect to their content. Such changes may refer to the conditions of the change of the order completion date:
  - due to significant gaps or errors in project documentation, involving non-compliance of the documentation with the legal regulations;
  - due to reasonable changes in the method of completion of the subject of the order proposed by the Ordering Party if such changes are favourable for the Ordering Party;
  - due to force majeure circumstances, e.g. a random event caused by external factors which could not have been foreseen, in particular that posing a direct threat to life or health of people or which may lead to substantial damage;
  - due to actions of third parties preventing completion of works, where such actions do not results from a fault of either of the parties to the contract.
5. Each change of the order completion date requires approval of the Ordering Party or an institution which assists in project co-financing (according to the co-financing agreement).
6. If a significant change in the circumstances has occurred which causes completion of the contract to be no longer in the interest of the Ordering Party and which could not have been foreseen earlier, the Ordering Party may withdraw from the contract within 30 days from the date it became aware of the above circumstances.
7. The Ordering Party provides for a possibility to change the contract, in particular the order lead time, if there is another legal, economic or technical circumstance which could not have been foreseen at the moment of conclusion of the contract, for which neither of the parties is held liable and which prevents proper completion of the contract in accordance with the provisions of the request for quotation.

## **X. APPENDICES**

### 1. Quotation form template

